

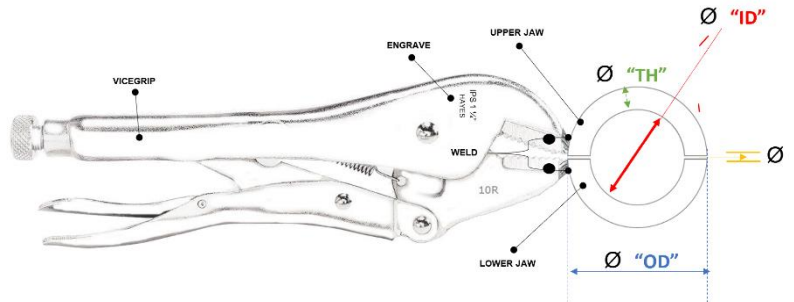
COLD RING / VICE GRIP

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COLD RING

Reference	Description
AF1/2CTS	Vice Grip Socket Fusion Cold Ring ½" CTS
AF1/2IPS	Vice Grip Socket Fusion Cold Ring ½" IPS
AF3/4	Vice Grip Socket Fusion Cold Ring ¾" IPS
AF1	Vice Grip Socket Fusion Cold Ring 1" IPS
AF1-1/4	Vice Grip Socket Fusion Cold Ring 1 ¼" IPS
AF1-1/2	Vice Grip Socket Fusion Cold Ring 1 ½" IPS
AF2	Vice Grip Socket Fusion Cold Ring 2" IPS
AF3	Vice Grip Socket Fusion Cold Ring 3" IPS
AF4	Vice Grip Socket Fusion Cold Ring 4" IPS



CLAMPED AROUND THE PIPE



CONTROL DEPTH OF PIPE INSERTION



FLATTENED MELT BEAD

DESCRIPTION: -a device that is clamped around the pipe to round the pipe and limit the distance the pipe end goes into the pipe heater face and the socket fitting and maintain flattened melt bead. Also known as rounding clamp, locking pliers.

STANDARD SPECIFICATION: American National Standard ASTM 1056 | INCHES

VISEGRIP: STANDARD " 10R " or APPROVED EQUIVALENT VISEGRIP LOCKING PLIERS

MATERIAL FOR JAWS: C1010 / C1020 STEEL TUBING FOR UPPER and LOWER JAWS

1. Copper bar weld fixtures.
2. All welds are 1/8" [3.2mm] fillets.
3. No sharp edges or burrs.
4. Parts are fully plated after welding.
5. Tolerances: ± 0.76 mm [.03 inch] | ± 0.127mm [.005 inch]

